



Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1		848170A 7	LONG BLOCK MARINE ENGINE	1	(SEE NOTE #2)	
1	842	808638	BLOCK ASSEMBLY-Cylinder	1	(SEE NOTE #1)	
2	22	48340	PLUG-Pipe (.250)	4		
2	22	48358	PLUG-Pipe (.375)	2		
3	22	36382	PLUG-Drain (.250-18)-Hex Hd-Brz	2		
4	22	69300	PLUG-Expansion (1.750 Dia.)	8		
5	17	52190	PIN-Dowel	4		
6	19	94140	PLUG-Expansion	1		
7	23	85684	BEARING UNIT (SET)	1		
8		848158A 1	TAPPET SET (Set of Two)	8		
9	2409	848491	CAMSHAFT	1		
10		811580	CHAIN-Timing	1		
11		811578 1	SPROCKET-Camshaft	1		
12	43	811579	SPROCKET-Crankshaft	1		
13	10	34505	SCREW (.312-18 x .750)	3		
14	17	35312	PIN-Dowel (.250 Dia.)	1		
15	12	848136	WASHER	3		
16	23	49124 1	PLATE-Gear Thrust	1		
17	10	848155	SCREW (.250-20 x .500)	2		
NS	92	809825	SEALER-Red-RTV (Where Applica	AR		2,5
NS	92	34227 1	PERFECT SEAL (Where Applicable	AR		2,5
NS	27	818572A96	GASKET SET-Engine Overhaul	1		2